

# Bergamid™ B700 UF V2 Polyamide 6

## **Key Characteristics**

General			
Material Status	Commercial: Active		
Regional Availability	<ul> <li>Africa &amp; Middle East</li> </ul>	<ul> <li>Asia Pacific</li> </ul>	Europe
Additive	<ul> <li>Flame Retardant</li> </ul>		
RoHS Compliance	RoHS Compliant		
Forms	• Pellets		
Processing Method	<ul> <li>Injection Molding</li> </ul>		

### Technical Properties 1

Tensile Modulus (73°F (23°C))         435000 psi         3000 MPa         ISO 527-2/1           Tensile Stress (Yield, 73°F (23°C))         11600 psi         80.0 MPa         ISO 527-2/50           Tensile Strain (Yield, 73°F (23°C))         4.0 %         4.0 %         ISO 527-2/50           Impact         Typical Value (English)         Typical Value (SI)         Test Method           Charpy Notched Impact Strength         .22°F (-30°C)         1.4 ft·lb/in²         3.0 kJ/m²         ISO 179/1eA           -22°F (-30°C)         2.4 ft·lb/in²         5.0 kJ/m²         ISO 179           Charpy Unnotched Impact Strength         ISO 179         ISO 179           -22°F (-30°C)         No Break         No Break           73°F (23°C)         No Break         No Break           73°F (23°C)         No Break         No Break           Thermal         Typical Value (English)         Typical Value (SI)         Test Method           Heat Deflection Temperature         ISO 75-2/B         ISO 75-2/B           66 psi (0.45 MPa), Unannealed         338 °F         170 °C           Heat Deflection Temperature         ISO 75-2/A           264 psi (1.8 MPa), Unannealed         149 °F         65.0 °C           Maximum Use Temperature         IEC 60216           -3 <th>Physical</th> <th>Typical Value (English)</th> <th>Typical Value (SI)</th> <th>Test Method</th>	Physical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C)) 435000 psi 3000 MPa ISO 527-2/1 Tensile Stress (Yield, 73°F (23°C)) 11600 psi 80.0 MPa ISO 527-2/50 Tensile Strain (Yield, 73°F (23°C)) 4.0 % 4.0 % ISO 527-2/50 Impact Typical Value (English) Typical Value (SI) Test Method Charpy Notched Impact Strength -22°F (-30°C) 1.4 ft·lb/in² 3.0 k.J/m² ISO 179/1eA 73°F (23°C) 2.4 ft·lb/in² 5.0 kJ/m² ISO 179 Charpy Unnotched Impact Strength -22°F (-30°C) No Break No Break 73°F (23°C) No Break No Break Thermal Typical Value (English) Typical Value (SI) Test Method Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed 338 °F 170 °C Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed 149 °F 65.0 °C Maximum Use Temperature -3 167 °F 75 °C Melting Temperature IEC 60216 -3 167 °F 75 °C Melting Temperature (DSC) 433 °F 223 °C ISO 3146 Electrical Typical Value (English) Typical Value (SI) Test Method Surface Resistivity 1.0E+12 ohms·cm 1.0E+10 ohms IEC 60093 Volume Resistivity 1.0E+12 ohms·cm 1.0E+12 ohms·cm IEC 60093 Flammability Typical Value (English) Typical Value (SI) Test Method Flame Rating UL 94 -0.03 in (0.8 mm), ALL -0.06 in (1.6 mm) V-2 V-2 -0.12 in (3.0 mm) I760 °F 960 °C -10.03 in (0.8 mm) 1760 °F 960 °C	Density <sup>2</sup>	1.13 g/cm³	1.13 g/cm <sup>3</sup>	DIN 53479
Tensile Stress (Yield, 73°F (23°C)) 11600 psi 80.0 MPa ISO 527-2/50 Tensile Strain (Yield, 73°F (23°C)) 4.0 % 4.0 % 150 527-2/50 Impact Typical Value (English) Typical Value (SI) Test Method Charpy Notched Impact Strength -22°F (-30°C) 1.4 ft·lb/in² 3.0 kJ/m² ISO 179/1eA 73°F (23°C) 2.4 ft·lb/in² 5.0 kJ/m² ISO 179 Charpy Unnotched Impact Strength -22°F (-30°C) No Break No Break 73°F (23°C) No Break No Break 73°F (23°C) No Break No Break No Break Thermal Typical Value (English) Typical Value (SI) Test Method Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed 338 °F 170 °C Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed 149 °F 65.0 °C Maximum Use Temperature 347 °F 75°C Melting Temperature (DSC) 433 °F 223 °C ISO 3146 Electrical Typical Value (English) Typical Value (SI) Test Method Surface Resistivity 1.0E+10 ohms 1.0E+10 ohms IEC 60093 Volume Resistivity 1.0E+12 ohms-cm 1.0E+12 ohms-cm IEC 60093 Flammability Typical Value (English) Typical Value (SI) Test Method Flame Rating UL 94  0.031 in (0.8 mm), ALL V-2 V-2 0.06 in (1.6 mm) V-2 V-2 0.05 in (0.8 mm) ALL N-2 V-2 0.06 in (1.6 mm) 1760 °F 960 °C  0.031 in (0.8 mm) 1760 °F 960 °C  1 4.0 v 4.	Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strain (Yield, 73°F (23°C))         4.0 %         4.0 %         ISO 527-2/50           Impact         Typical Value (English)         Typical Value (SI)         Test Method           Charpy Notched Impact Strength         3.0 kJ/m²         ISO 179/1eA           73°F (23°C)         2.4 ft lb/in²         5.0 kJ/m²         ISO 179           Charpy Unnotched Impact Strength         ISO 179         ISO 179           -22°F (-30°C)         No Break         No Break         No Break           73°F (23°C)         No Break         No Break         No Break           No Break         No Break         No Break         No Break           100         No Break         No Break         No Break           No Break         No Break         No Break         No Break           No Break         No Break         No Break         No Break           100         100         100         100         100         100         100         100         100         100         100         10	Tensile Modulus (73°F (23°C))	435000 psi	3000 MPa	ISO 527-2/1
Impact	Tensile Stress (Yield, 73°F (23°C))	11600 psi	80.0 MPa	ISO 527-2/50
Charpy Notched Impact Strength         -22°F (-30°C)         1.4 ft·lb/in²         3.0 kJ/m²         ISO 179/1eA           73°F (23°C)         2.4 ft·lb/in²         5.0 kJ/m²         ISO 179           Charpy Unnotched Impact Strength         ISO 179         ISO 179           -22°F (-30°C)         No Break         No Break           73°F (23°C)         No Break         No Break           Thermal         Typical Value (English)         Typical Value (SI)           Heat Deflection Temperature         ISO 75-2/B           66 psi (0.45 MPa), Unannealed         338°F         170°C           Heat Deflection Temperature         ISO 75-2/A           264 psi (1.8 MPa), Unannealed         149°F         65.0°C           Maximum Use Temperature         IEC 60216           -3         167°F         75°C           Short Time         347°F         175°C           Melting Temperature (DSC)         433°F         223°C         ISO 3146           Electrical         Typical Value (English)         Typical Value (SI)         Test Method           Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms om         IEC 60093           Volume Resistivity         1.0E+12 ohms·cm         1.0E+10 ohms·cm         IEC 60093           Flammabilit	Tensile Strain (Yield, 73°F (23°C))	4.0 %	4.0 %	ISO 527-2/50
-22°F (-30°C) 1.4 ft-lb/lin² 3.0 kJ/m² ISO 179/1eA 73°F (23°C) 2.4 ft-lb/lin² 5.0 kJ/m² ISO 179 Charpy Unnotched Impact Strength -22°F (-30°C) No Break No	Impact	Typical Value (English)	Typical Value (SI)	Test Method
73°F (23°C)         2.4 ft·lb/in²         5.0 kJ/m²         ISO 179           Charpy Unnotched Impact Strength - 22°F (-30°C)         No Break         20         Park         C         Ston         Stole         No Break         No Break         No Break         No Break         20°C         No Break <td>Charpy Notched Impact Strength</td> <td></td> <td></td> <td></td>	Charpy Notched Impact Strength			
Charpy Unnotched Impact Strength -22°F (-30°C)         No Break         No Break No Break No Break No Break No Break No Break           Thermal         Typical Value (English)         Typical Value (SI)         Test Method           Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed Pleat Deflection Temperature 70.45 psi (1.8 MPa), Unannealed Pleat Deflection Temperature 14.8 psi (1.8 MPa), Unannealed Pleat Deflection Temperature 14.9 psi (1.8 MPa), Unannealed Pleat Temperature (DSC) Pleat Temperature (	-22°F (-30°C)	1.4 ft·lb/in²	3.0 kJ/m²	ISO 179/1eA
-22°F (-30°C)         No Break No Break         No Break No Break           73°F (23°C)         No Break No Break         No Break           Thermal         Typical Value (English)         Typical Value (SI)         Test Method           Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed         338°F         170°C           Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed         149°F         65.0°C           Maximum Use Temperature3         167°F         75°C           Short Time         347°F         175°C           Melting Temperature (DSC)         433°F         223°C         ISO 3146           Electrical         Typical Value (English)         Typical Value (SI)         Test Method           Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms         IEC 60093           Volume Resistivity         1.0E+12 ohms·cm         1.0E+12 ohms·cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94         V-2         V-2           0.03 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.02 in (3.0 mm)         V-2         V-2           0.031 in (0.8 mm)	73°F (23°C)	2.4 ft·lb/in²	5.0 kJ/m²	ISO 179
Topical Value (English)         No Break         No Break           Thermal         Typical Value (English)         Typical Value (SI)         Test Method           Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed         338 °F         170 °C           Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed         149 °F         65.0 °C           Maximum Use Temperature 2 34 °F         167 °F         75 °C           Short Time         347 °F         175 °C           Melting Temperature (DSC)         433 °F         223 °C         ISO 3146           Electrical         Typical Value (English)         Typical Value (SI)         Test Method           Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms         IEC 60093           Volume Resistivity         1.0E+12 ohms·cm         1.0E+12 ohms·cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flam Rating         UL 94         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           0.031 in (0.8 mm)         1760 °F         960 °C           0.06 in (1.6 mm)         1760 °F<	Charpy Unnotched Impact Strength			ISO 179
Thermal         Typical Value (English)         Typical Value (SI)         Test Method           Heat Deflection Temperature         ISO 75-2/B           66 psi (0.45 MPa), Unannealed         338 °F         170 °C           Heat Deflection Temperature         ISO 75-2/A           264 psi (1.8 MPa), Unannealed         149 °F         65.0 °C           Maximum Use Temperature         IEC 60216          3         167 °F         75 °C           Short Time         347 °F         175 °C           Melting Temperature (DSC)         433 °F         223 °C         ISO 3146           Electrical         Typical Value (English)         Typical Value (SI)         Test Method           Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms         IEC 60093           Volume Resistivity         1.0E+12 ohms ·cm         1.0E+12 ohms ·cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           0.031 in (0.8 mm)         1760 °F         960 °C </td <td>-22°F (-30°C)</td> <td>No Break</td> <td>No Break</td> <td></td>	-22°F (-30°C)	No Break	No Break	
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed 338 °F 170 °C	73°F (23°C)	No Break	No Break	
66 psi (0.45 MPa), Unannealed       338 °F       170 °C         Heat Deflection Temperature       ISO 75-2/A         264 psi (1.8 MPa), Unannealed       149 °F       65.0 °C         Maximum Use Temperature       IEC 60216        3       167 °F       75 °C         Short Time       347 °F       175 °C         Melting Temperature (DSC)       433 °F       223 °C       ISO 3146         Electrical       Typical Value (English)       Typical Value (SI)       Test Method         Surface Resistivity       1.0E+10 ohms       1.0E+10 ohms       IEC 60093         Volume Resistivity       1.0E+12 ohms cm       1.0E+12 ohms cm       IEC 60093         Flammability       Typical Value (English)       Typical Value (SI)       Test Method         Flame Rating       UL 94         0.031 in (0.8 mm), ALL       V-2       V-2         0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.06 in (1.6 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature       ISO 75-2/A         264 psi (1.8 MPa), Unannealed       149 °F       65.0 °C         Maximum Use Temperature       IEC 60216        ³       167 °F       75 °C         Short Time       347 °F       175 °C         Melting Temperature (DSC)       433 °F       223 °C       ISO 3146         Electrical       Typical Value (English)       Typical Value (SI)       Test Method         Surface Resistivity       1.0E+10 ohms       1.0E+10 ohms       IEC 60093         Volume Resistivity       1.0E+12 ohms·cm       1.0E+12 ohms·cm       IEC 60093         Flammability       Typical Value (English)       Typical Value (SI)       Test Method         UL 94         0.031 in (0.8 mm), ALL       V-2       V-2         0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.06 in (1.6 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	Heat Deflection Temperature			ISO 75-2/B
264 psi (1.8 MPa), Unannealed       149 °F       65.0 °C         Maximum Use Temperature       IEC 60216        ³       167 °F       75 °C         Short Time       347 °F       175 °C         Melting Temperature (DSC)       433 °F       223 °C       ISO 3146         Electrical       Typical Value (English)       Typical Value (SI)       Test Method         Surface Resistivity       1.0E+10 ohms       1.0E+10 ohms       IEC 60093         Volume Resistivity       1.0E+12 ohms cm       1.0E+12 ohms cm       IEC 60093         Flammability       Typical Value (English)       Typical Value (SI)       Test Method         UL 94         0.031 in (0.8 mm), ALL       V-2       V-2         0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.031 in (0.8 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	66 psi (0.45 MPa), Unannealed	338 °F	170 °C	
Maximum Use Temperature       IEC 60216        3       167 °F       75 °C         Short Time       347 °F       175 °C         Melting Temperature (DSC)       433 °F       223 °C       ISO 3146         Electrical       Typical Value (English)       Typical Value (SI)       Test Method         Surface Resistivity       1.0E+10 ohms       1.0E+10 ohms       IEC 60093         Volume Resistivity       1.0E+12 ohms·cm       1.0E+12 ohms·cm       IEC 60093         Flammability       Typical Value (English)       Typical Value (SI)       Test Method         UL 94         0.031 in (0.8 mm), ALL       V-2       V-2         0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.031 in (0.8 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	Heat Deflection Temperature			ISO 75-2/A
3       167 °F       75 °C         Short Time       347 °F       175 °C         Melting Temperature (DSC)       433 °F       223 °C       ISO 3146         Electrical       Typical Value (English)       Typical Value (SI)       Test Method         Surface Resistivity       1.0E+10 ohms       1.0E+10 ohms       IEC 60093         Volume Resistivity       1.0E+12 ohms·cm       1.0E+12 ohms·cm       IEC 60093         Flammability       Typical Value (English)       Typical Value (SI)       Test Method         Flame Rating       UL 94         0.031 in (0.8 mm), ALL       V-2       V-2         0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.031 in (0.8 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	264 psi (1.8 MPa), Unannealed	149 °F	65.0 °C	
Short Time         347 °F         175 °C           Melting Temperature (DSC)         433 °F         223 °C         ISO 3146           Electrical         Typical Value (English)         Typical Value (SI)         Test Method           Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms         IEC 60093           Volume Resistivity         1.0E+12 ohms·cm         1.0E+12 ohms·cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           Glow Wire Flammability Index         IEC 60695-2-12           0.031 in (0.8 mm)         1760 °F         960 °C           0.06 in (1.6 mm)         1760 °F         960 °C	•			IEC 60216
Melting Temperature (DSC)         433 °F         223 °C         ISO 3146           Electrical         Typical Value (English)         Typical Value (SI)         Test Method           Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms         IEC 60093           Volume Resistivity         1.0E+12 ohms·cm         1.0E+12 ohms·cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           Glow Wire Flammability Index         IEC 60695-2-12           0.031 in (0.8 mm)         1760 °F         960 °C           0.06 in (1.6 mm)         1760 °F         960 °C	3	167 °F	75 °C	
Electrical         Typical Value (English)         Typical Value (SI)         Test Method           Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms         IEC 60093           Volume Resistivity         1.0E+12 ohms·cm         1.0E+12 ohms·cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           Glow Wire Flammability Index         IEC 60695-2-12           0.031 in (0.8 mm)         1760 °F         960 °C           0.06 in (1.6 mm)         1760 °F         960 °C	Short Time	347 °F	175 °C	
Surface Resistivity         1.0E+10 ohms         1.0E+10 ohms         IEC 60093           Volume Resistivity         1.0E+12 ohms ⋅ cm         1.0E+12 ohms ⋅ cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           Glow Wire Flammability Index         IEC 60695-2-12           0.031 in (0.8 mm)         1760 °F         960 °C           0.06 in (1.6 mm)         1760 °F         960 °C	Melting Temperature (DSC)	433 °F	223 °C	ISO 3146
Volume Resistivity         1.0E+12 ohms·cm         1.0E+12 ohms·cm         IEC 60093           Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           Glow Wire Flammability Index         IEC 60695-2-12           0.031 in (0.8 mm)         1760 °F         960 °C           0.06 in (1.6 mm)         1760 °F         960 °C	Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Flammability         Typical Value (English)         Typical Value (SI)         Test Method           Flame Rating         UL 94           0.031 in (0.8 mm), ALL         V-2         V-2           0.06 in (1.6 mm)         V-2         V-2           0.12 in (3.0 mm)         V-2         V-2           Glow Wire Flammability Index         IEC 60695-2-12           0.031 in (0.8 mm)         1760 °F         960 °C           0.06 in (1.6 mm)         1760 °F         960 °C	Surface Resistivity	1.0E+10 ohms	1.0E+10 ohms	IEC 60093
Flame Rating       UL 94         0.031 in (0.8 mm), ALL       V-2       V-2         0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.031 in (0.8 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	Volume Resistivity	1.0E+12 ohms·cm	1.0E+12 ohms · cm	IEC 60093
0.031 in (0.8 mm), ALL       V-2       V-2         0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.031 in (0.8 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	Flammability	Typical Value (English)	Typical Value (SI)	Test Method
0.06 in (1.6 mm)       V-2       V-2         0.12 in (3.0 mm)       V-2       V-2         Glow Wire Flammability Index       IEC 60695-2-12         0.031 in (0.8 mm)       1760 °F       960 °C         0.06 in (1.6 mm)       1760 °F       960 °C	Flame Rating			UL 94
0.12 in (3.0 mm)     V-2     V-2       Glow Wire Flammability Index     IEC 60695-2-12       0.031 in (0.8 mm)     1760 °F     960 °C       0.06 in (1.6 mm)     1760 °F     960 °C	0.031 in (0.8 mm), ALL	V-2	V-2	
Glow Wire Flammability Index  0.031 in (0.8 mm)  1760 °F  960 °C  0.06 in (1.6 mm)  1760 °F  960 °C	0.06 in (1.6 mm)	V-2	V-2	
0.031 in (0.8 mm) 1760 °F 960 °C 0.06 in (1.6 mm) 1760 °F 960 °C	0.12 in (3.0 mm)	V-2	V-2	
0.06 in (1.6 mm) 1760 °F 960 °C	Glow Wire Flammability Index			IEC 60695-2-12
	0.031 in (0.8 mm)	1760 °F	960 °C	
0.12 in (3.0 mm) 1760 °F 960 °C	0.06 in (1.6 mm)	1760 °F	960 °C	
	0.12 in (3.0 mm)	1760 °F	960 °C	

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### **Notes**

- <sup>1</sup> Typical values are not to be construed as specifications.
- <sup>2</sup> ±0.03 g/cm<sup>3</sup>
- <sup>3</sup> Continuous (GTP 50% Tensile)

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